

Work Order ID 134432

Wednesday, July 08, 2015 3:14:17 PM

134432

Page 1

Item ID: D5149-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Step Base Assembly
 Start Date: 7/07/15 Start Qty: ⁵4.00 ***4*** Cust Item ID:
 Required Date: 7/07/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: JUL 10 2015 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5149	C

110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	BOND BUSHING TO BASE AS PER DWG USING 3M 1300L ADHESIVE BATCH: <u>1132830</u>								

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

AUG 25 2015

130	Identify as per dwg & Stock Location: <u>LG55</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	LOCATION : LG014								

DAS
41
9-89
15-8-25

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ AUG 25 2015

SH 20150825

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

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Parent Item: D5149-043

D5149-043

Parent Item Name: Aft Step Base Assembly

Start Date: 7/07/15

Required Date: 7/07/15

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM
REV:A 14.12.15 dwg pb1 DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5149-043W		Manufactured	No				Each	0.0000		4			
D5149-043W													
Aft Step Base Assembly Weldment													
D5151-3		Manufactured	No				Each	14.0000		4			
D5151-3													
Clamp Cushion													

B131418 (SX) **

15/08/24
15/08/24

DAS
36
9-89

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

14

131843

14

~~5~~

DQA: _____ Date: _____



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